

## UNDER THREADING—TWO LOOPERS

Machines 253-211, 253-212 and 253-213

Pass each looper thread from the unwinder, through threading points on machine, in the order shown in Figs. 25 and 26.

**Dotted line indicates thread for rear looper.**

Before threading the loopers, press the looper throw-out release toward the operator, and slide

the looper carrier toward the right, as instructed in Fig. 26.

Pass each looper thread from front to rear (away from operator) through eye of its looper.

Draw about two inches of thread through each looper eye with which to start sewing.

Return looper carrier to sewing position.

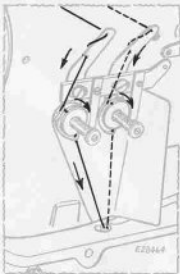


Fig. 25. Threading Looper Tension Assembly

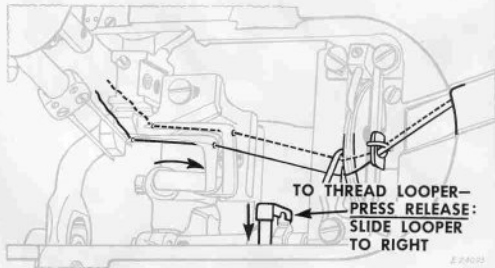


Fig. 26. Threading the Loopers